



Technical Data Sheet Type 25TH



2/2-way solenoid valve
 NC - Valve normally closed (as standard)
 NO - Valve normally open (as option)

Pilot operated piston design. The mentioned minimum pressure difference between inlet and outlet is necessary for proper operation.
 In standard (NC) the valve closes with spring power.

■ Solenoid valve for extended temperature range

Type 25TH

TECHNICAL SPECIFICATIONS

Type of control	Pilot operated
Design	Piston design
Connection	Flanges acc. to EN 1092-1 Form B1/B2 Other flange connections like ASME on request
Installation	With actuator upright
Pressure	1 - 13 bar (see table on page 2)
Medium	Clean, neutral, gaseous and liquid media
max. viscosity	22 mm ² /s
Temperature range	Medium: -40 °C up to +200 °C Ambient: -40 °C up to +50 °C In consideration of the restrictions described on page 4
Body material	Cast iron EN-GJL-250 Cast steel GP240 GH
Metallic inner parts	Brass and Stainless steel
Sealing	PTFE
Supply voltage	AC~ 24V, 110V, 230V via external rectifier (included in delivery) DC= 12V, 24V Other supply voltages on request
Voltage tolerance	-10% / +10%
Power consumption	T802 = 18 Watt T242 = 26 Watt
Protection class	IP65 acc. to DIN 60529
Duty factor	100% ED-VDE 0580
Connection type	Terminal box

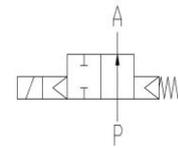
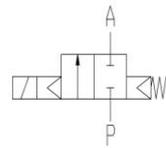
VALVE FEATURES

- For media temperatures up to +200 °C
- Pressure difference is required
- High life time
- Simple compact valve design
- High-quality materials
- Reliable and sturdy sealing elements

FUNCTION

NC – non energized closed

NO – non-energized open



CERTIFICATES

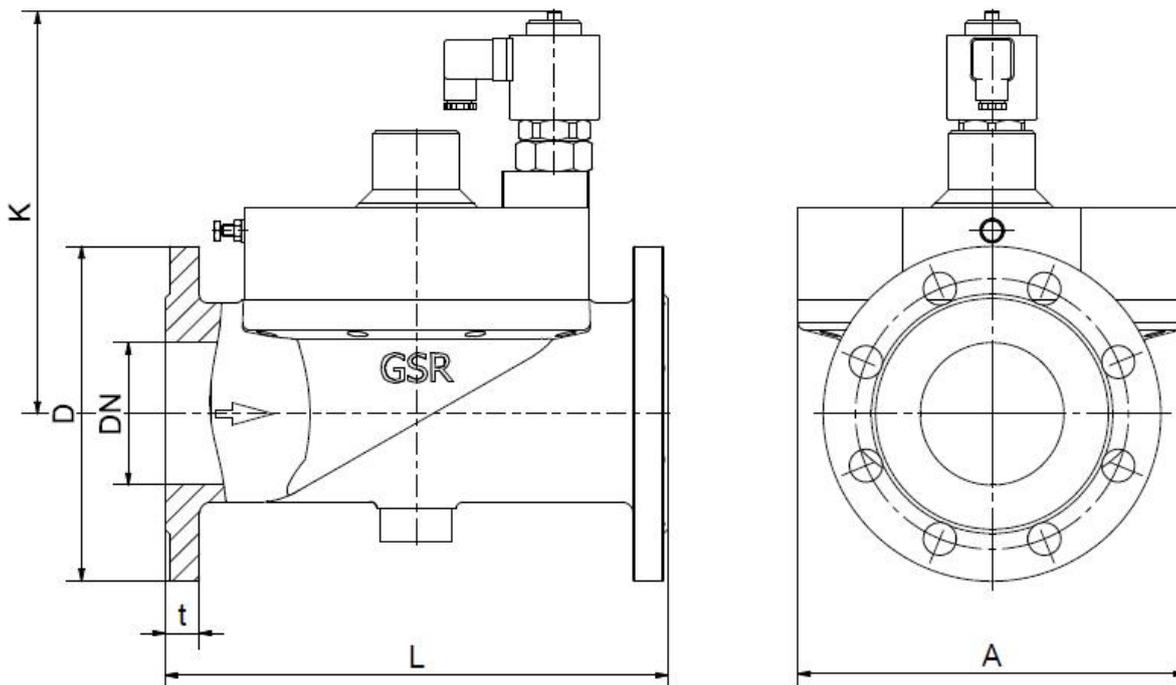


ORDERING SYSTEM

Type	Conn.	Housing	Seal	Coil	Option
. 2 5 0 9	/	0 4 0 4	/	T 8 0 2	- T H
07 DN65 08 DN80 09 DN100 10 DN125 11 DN150		04 EN-GJL-250 05 GP240 GH	04 PTFE	T Temperature-design	TH +200 °C

TECHNICAL FEATURES

DN	Seat Ø mm	Kv-value m ³ /h	Standard type	max. pressure for coils	
				T802	T242
65	65	75,0	.2507/0404/	1-13	-
80	80	97,0	.2508/0404/	1-13	-
100	100	143,0	.2509/0404/	1-13	-
125	125	240,0	.2510/0404/	-	2-10
150	150	370,0	.2511/0404/	-	2-10



Coil	T802			T242	
	.2507	.2508	.2509	.2510	.2511
Type	.2507	.2508	.2509	.2510	.2511
DN	65	80	100	125	150
A	215	250	270	235	265
C	70	70	70	93	93
D	185	200	235	270	300
K	205	225	262	355	360
L	290	310	350	400	480
t	22	24	24	26	28
kg	27,5	38,4	42,6	54,7	75,1

INFORMATION

- It is imperative to observe the installation and safety instructions in our operating and service manuals.
- For information on our GSR ordering code, please refer to our catalogs. If you have any questions, we will be glad to assist you.
- Required ordering information: valve type, function NC/NO, pressure range, connection, nominal width, medium, flow rate, medium and ambient temperatures, connection voltage.
- **Detailed production-specific drawings and other technical information will be made available when an order is placed**

PLEASE NOTE

Each individual application decides which valve type is required, the main factor being the resistance of the materials to the operating medium. The correct selection of materials requires knowledge of the concentration, temperature and degree of contamination of the medium. Other criteria include the operating pressure and max. volumetric flow, since, in addition to high temperatures, high pressures and high flow rates must also be taken into account when selecting the materials.

All materials used for our valves, be it housing, seals or magnets, will be carefully selected in view of the different application areas. Any information given is non-binding and serves for orientation only. No claims under warranty can be derived therefrom.

Heating and power of solenoid coils

The GSR default solenoid valves are designed for continuous operation (100% ED = power-on time) under normal operating conditions. The pulling force of a solenoid coil is basically influenced by three elements:

- The self-heating of the magnetic coil
- The medium temperature
- The ambient temperature

GSR solenoid coils are by default designed for a maximum ambient temperature of +35 °C. This specification applies for the maximum allowable operating pressure specified in the data sheet of the corresponding valve, 100% duty cycle and a medium temperature of +200 °C.

A higher ambient temperature is possible, when lower values are applied for the other influencing parameters. When the max. operation pressure and max. ambient temperature of +50 °C is given the medium temperature is not allowed to be higher than max. +180 °C. In addition to that, deviations from the default design temperature range are possible, e.g. when temperature coils or other constructive measures are used. Please contact the GSR headquarters to discuss the specific application.

More precise specifications and technical data with regard to the operating conditions can be found in the data sheets of the solenoid coils and the solenoid valve regarded. Please observe that the surface temperature of a permanently loaded coil can amount up to +120 °C, solely by the self-heating of the coil. The power consumption of our default solenoid valves was calculated to DIN VDE 05820 for a coil temperature of +20 °C.

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Stand: 10.18, MK-MG, Version 1.